

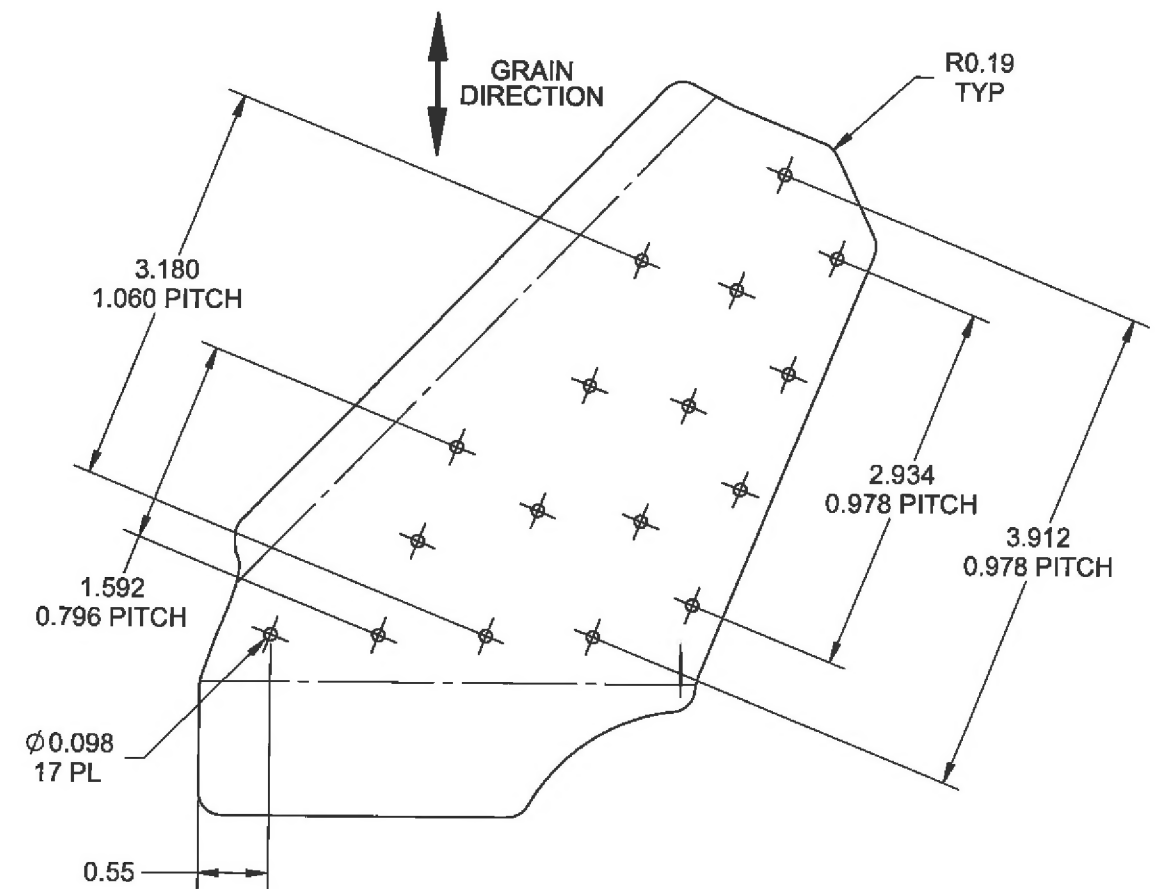
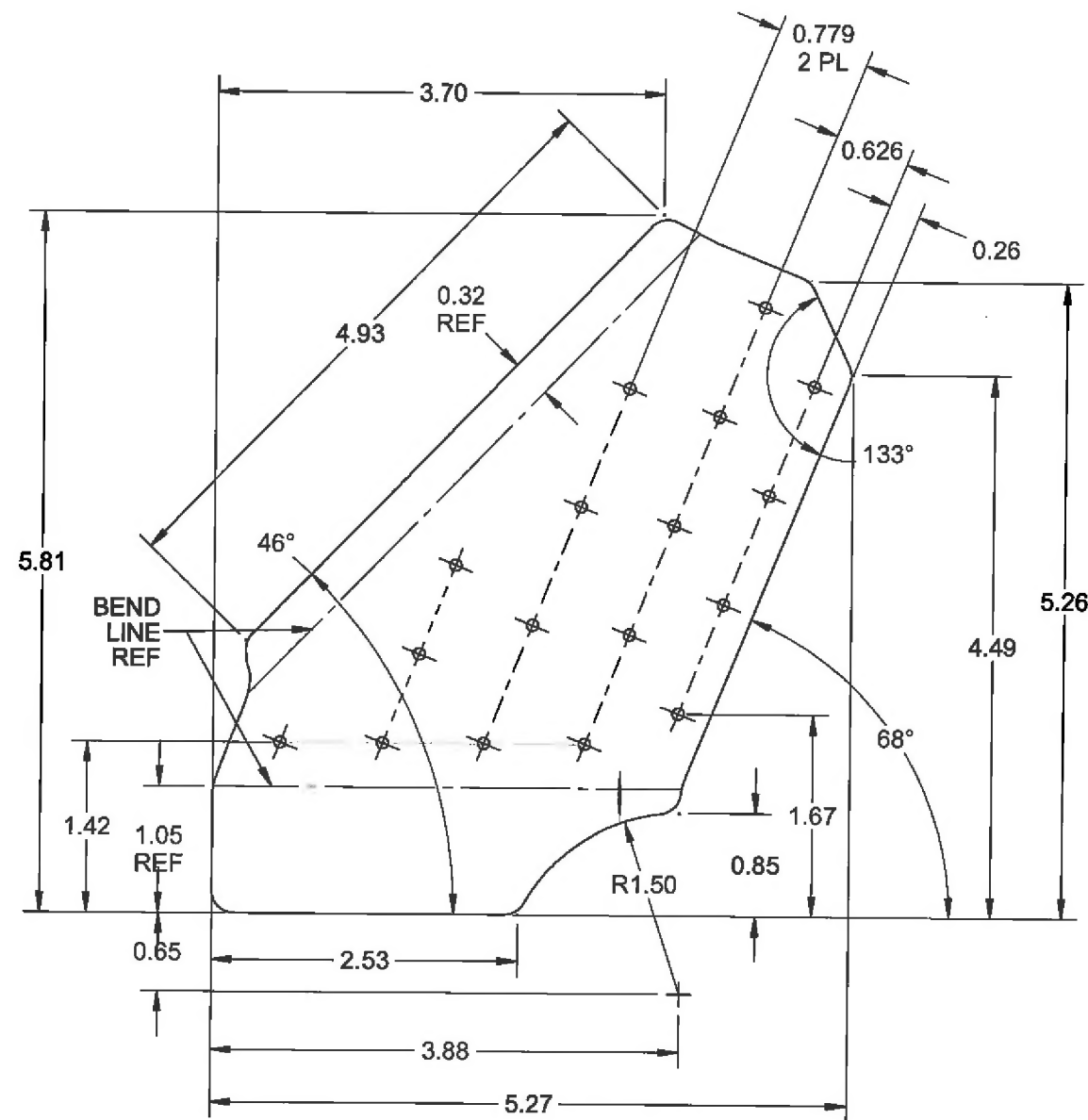
**NOTES:**

- 1) MATERIAL: MAKE FROM D5590-1F
- 2) FINISH: ANODIZE PER MIL-A-8625, TYPE II, CLASS 2, COLOR = BLACK  
PRIME GREY PER QSI 005, 4.2.1.3.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.11 lbs

PRELIMINARY ISSUE  
Rev PAI 18/3/9

## WORK IN PROGRESS

A	NEW ISSUE	AJS	17.11.03
REV.	DESCRIPTION		DATE
DESIGN	AJS	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	RF	EUGENE, OR	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D5590	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		GUSSET, INBOARD	NTS
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(SUPPLEMENTAL VIEW)

**D5590-1F GUSSET, INBOARD**  
(FLAT PATTERN)

**NOTES:**

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.063 THICK  
PER QQ-A-250/4 OR AMS-QQ-A-250/4  
OR AMS 4037 OR ASTM B209  
REF DART SPEC M2024T3S
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.11 lbs
- 8) UNDEFINED FEATURES CONTROLLED BY CAD FILE "D5590-1F REV. A.DXF"

**PRELIMINARY ISSUE**

Rev. PA1 4/18/3/9

WORK IN PROGRESS

DESIGN	AJS	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	RF	EUGENE, OR	
CHECKED	UP	DRAWING NO.	REV. A
MFG. APPR.	OFF	D5590	SHEET 2 OF 2
APPROVED		TITLE	SCALE
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